

# Product information



## SUNOCO SECO 4020

**Description** Emulsifying cutting oil for universal purposes.  
For metalworking operations on ferrous and non-ferrous metals.  
To be used as mixture in water.

**Application ratio** Turning: 5 a 10% SECO 4020 in water.  
Drilling: 5 a 10% SECO 4020 in water.  
Grinding: 3 a 4% SECO 4020 in water.  
Milling: 5 a 10% SECO 4020 in water.

**Properties**

- Formation of a very stable milky emulsion.
- Contains anti-rust additives.
- Excellent cooling and wetting power.
- With anti-bacterial properties.

**ATTENTION: PRODUCT TO BE STORED FROST-PROOF**

### Typical analysis :

Density at 15°C	0.922
Viscosity at 40°C / cSt	27.6
Pour point °C	-33
Foaming	nihil
Herbert test 3%	pass
Chip test 2%	pass
TBN mg KOH/g	12
Corrosion test	pass
Emulsion 5% (7°C tap water 1 hr)	trace cream max.
Copper strip 5% (3 hr. 100 °C)	1 B max.

All technical data is provided for reference only.

6 - 2009