

Product information



SUNOCO SECO X-80

Description Heavy Duty emulsifying cutting oil for professional use.
For metalworking operations on ferrous and non-ferrous metals.
To be used as mixture in water.

Application ratio Turning: 5 a 10% SECO X-80 in water.
Drilling: 5 a 10% SECO X-80 in water.
Grinding: 3 a 4% SECO X-80 in water.
Milling: 5 a 10% SECO X-80 in water.

Properties

- Formation of a very stable milky emulsion.
- Contains anti-rust additives.
- Excellent cooling and wetting power.
- With anti-bacterial properties.

ATTENTION: PRODUCT TO BE STORED FROST-PROOF

Typical analysis :

Density at 15°C	0.93
Viscosity at 40°C / cSt	48.0
Pour point °C	-18
Flash point °C	165
Foaming	Nihil
Herbert test 2%	Pass
Chip test 2%	Pass
Corrosion test	pass
Emulsion 5% (7°C tap water 1 hr)	trace cream max.
Copper strip 5% (3 hr. 100 °C)	1 B max.
Colour	L4.0

All technical data is provided for reference only.

9 - 2009