



SUNOCO

Suniblank 68

Description Chlorine free cutting oil, which can be used for blanking all grades of steel. SUNIBLANK 68 ensures an excellent lubricating and cooling effect, which favourably influences the tool service life, cutting speed, surface finish and dimensional accuracy of the finished pieces.

Application SUNIBLANK 68 is suitable for machining work such as blanking on all grades of steel. SUNIBLANK 68 is not suitable for non-ferrous metals.

Properties

- Contains no chlorinated additives.
- Dual function: cooling and lubrication.
- Long working time possible due to good lubrication and excellent anti-weld properties.
- Chemically very stable.
- Excellent anti-rust properties.
- Good EP - properties.
- No unpleasant odour or annoying oil mist.

Typical analysis :

Density at 15°C	0.9194
Viscosity at 40°C / cSt	68.5
Colour	L3.5