



SUNOCO Sunicut 2022 & 2032

Description Chlorine free cutting oil, which can be used for easy to moderate machining work on non-ferrous and light metals, as well as for the conventional free-cutting steel grades. This lubricant is formulated with compounded EP - dopes and film strengtheners and can be a substitute for many chlorine containing grades. SUNICUT 2022 & 2032 ensure a good lubricating and cooling effect, which favorably influences the tool service life, cutting speed, surface finish and dimensional accuracy of the finished pieces.

Application SUNICUT 2022 & 2032 are suitable for easy to moderate machining work such as turning, drilling and milling on ferrous and non-ferrous metals.

Properties

- Contains no chlorine additives.
- Dual function: cooling and lubrication.
- Long working time possible due to good lubrication and excellent anti-weld properties.
- Non-staining.
- Chemical very stable.
- Excellent anti-rust properties.
- Good EP - properties.
- No unpleasant odour or annoying oil mist.

Typical analysis :

Density at 15°C	0.9078	0.9078
Viscosity at 40°C / cSt	24	32
Colour	L 1.0	L 1.0