



## SUNOCO Sunidrill 15

**Description** Chlorine free Deep Drilling Oil. Highly chemically-activated deep drilling oil, which offers an excellent lubrication and cutting performance, combined with an excellent cooling effect.  
SUNIDRILL 15 favorably influences the tool service life, cutting speed, and surface finish of the finished pieces.

**Application** SUNIDRILL 15 has a high additive content and can be used for medium to severe demands on ferrous metals.

**Properties**

- Contains no chlorine additives.
- Triple-function: cutting, cooling and lubrication.
- Good rinsing effect.
- Chemical very stable.
- Excellent anti-rust properties.
- Excellent EP - properties.
- Long tool service life.
- High quality of surface finish.

### Typical analysis :

Density at 15°C	0.903
Viscosity at 40°C / cSt	15.2
Colour	L1.5