



SUNOCO

Sunitap 75

Description Chlorine free cutting oil, which can be used for tapping and threading all grades of steel. This lubricant is formulated with compounded EP - dopes and film strengtheners and is a full substitute for many chlorinated cutting oils. SUNITAP 75 ensures an excellent lubricating and cooling effect, which favorably influences the tool service life, cutting speed, surface finish and dimensional accuracy of the finished pieces.

Application SUNITAP 75 is suitable for machining work such as tapping and threading on all grades of steel. SUNITAP 75 is not suitable for non-ferrous metals. For threading machines, which require a thinner cutting oil because of the pump system, we recommend our SUNICUT 3022.

Properties

- Contains no chlorous additives.
- Dual function: cooling and lubrication.
- Long working time possible due to good lubrication and excellent anti-weld properties.
- Chemically very stable.
- Excellent anti-rust properties.
- Good EP - properties.
- No unpleasant odour or annoying oil mist.

Typical analysis :

Density at 15°C	0.897
Viscosity at 40°C / cSt	73.2
Colour	L3.0